

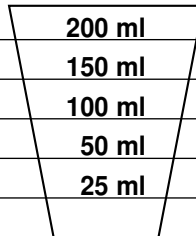
MIXING RATIOS FOR HARDENERS (AT ROOM TEMPERATURE)

MIXING CUP

flowing products
(acrylic- and
polyester resins)

Transparent products

240 g	200 ml	320 g
180 g	150 ml	240 g
120 g	100 ml	160 g
60 g	50 ml	80 g
30 g	25 ml	40 g



Marble Filler 1000 Universal

HARDENER PASTE IN TUBES

quantity
in cm

Transparent Products

Quantity	30 g	60 g	120 g	180 g	240 g
4% of hardener corresponds to	6 cm	12 cm	24 cm	36 cm	48 cm
3% of hardener corresponds to	4.5 cm	9 cm	18 cm	27 cm	36 cm
2% of hardener corresponds to	3 cm	6 cm	12 cm	18 cm	24 cm

Marble Filler 1000 Universal

Quantity	40 g	80 g	160 g	240 g	320 g
4% of hardener corresponds to	9 cm	18 cm	36 cm	54 cm	72 cm
3% of hardener corresponds to	6.75 cm	13.5 cm	27 cm	40.5 cm	54 cm
2% of hardener corresponds to	4.5 cm	9 cm	18 cm	27 cm	36 cm

HARDENER B IN BOTTLES

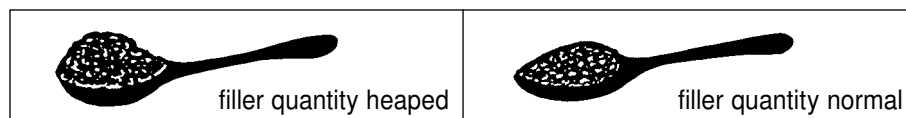
quantity
in drops

Marble Filler 1000 Transparent Waterclear

Quantity	30 g	60 g	120 g	180 g	240 g
2% of hardener corresponds to	15 dr.	30 dr.	60 dr.	90 dr.	120 dr.
1% of hardener corresponds to	8 dr.	15 dr.	30 dr.	45 dr.	60 dr.

TABLE SPOON

quantity (measured
with a table spoon
of approx. 6 x 4.5 cm)



Marble Filler / Adhesive (flowing and knifegrade)

Product	heaped	normal	hardener in cm / Ø tube
MS 76 / 1000 S-series	approx. 55 g	—	2% $\hat{=}$ 1.1 g $\hat{=}$ approx. 5.0 cm
1000 Univ.-series (flowing)	—	approx. 35 g	2% $\hat{=}$ 0.7 g $\hat{=}$ approx. 4.5 cm
1000 Transparent	—	approx. 13 g	2% $\hat{=}$ 0.26 g $\hat{=}$ approx. 1.5 cm
Super	—	approx. 12 g	2% $\hat{=}$ 0.24 g $\hat{=}$ approx. 1.5 cm

Marble Filler 1000 Transparent waterclear/L-Special waterclear

Product	heaped	normal	hardener in drops
Transp. L-Special Waterclear	approx. 35 g	—	1% = 8 dr. / 2% = 16 dr.
Transparent Waterclear	—	approx. 13 g	1% = 4 dr. / 2% = 8 dr.
1-2% of hardener „B” to 100 g of filler corresponds to approx. 25-50 drops			